

centron存融

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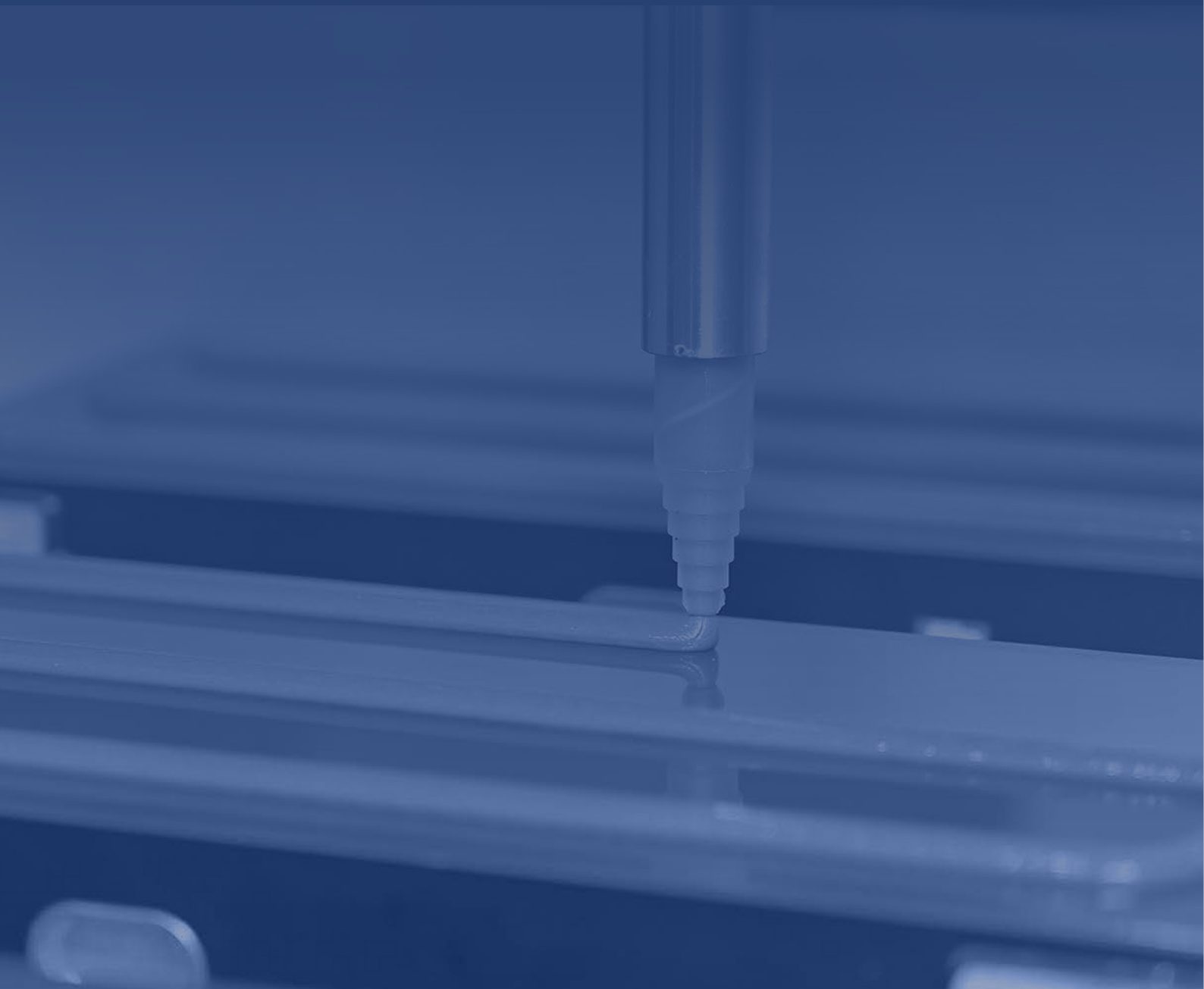


Centron® 存融

ADHESIVE DISPENSING AND METERING SYSTEM

涂胶及计量系统解决方案

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ABOUT US

Centron® 存融

Global leading manufacturer

CENTRON® is a high-tech enterprise integrating R&D, production, sales and services.

We are committed to providing cutting-edge, reliable and precise products and system solution of adhesive dispensing, dosing, potting and trickling impregnation in EV battery, automotive, electrical motor and controller, automotive parts, energy storage battery, photostatic, transportation, aerospace, 3C elections, etc.



15⁺ years
Industry experience



2000⁺ sets
Annual production capacity



100⁺
Trial for customers

Technology Leadership

Innovation-driven

Value co-creation



| Development History



2006

Developed adhesive dispensing products for automotive air and oil filter;
Developed adhesive dispensing and potting products for photovoltaic;
Marched into fluid and adhesive industry.



2010

Developed progressive cavity type adhesive dispensing system;
Marched into automotive electronics industry.



2016

Developed plunger and piston type adhesive dispensing system;
Marched into automotive parts industry.



2018

Developed innovative adhesive dispensing products to solve multiple technical difficulties in EV battery industry;
Developed one platform control system for multiple adhesive dispensing application;
Become market leader in EV battery industry



2022

Developed endless metering adhesive dispensing system;
Marched into automobile industry and provide feeding, metering and adhesive dispensing system solution for final assembly, bodyshop, painting;
Start business worldwide and establish a global service base.



2023

Initiate digital transformation to enhance company overall efficiency and competitiveness;
Optimize customer experience and make the development sustainable.

| Our Advantages

Independent Innovation

With more than 15yrs industries experience, our R&D team develops independently innovative adhesive dispensing products and system, incl. supply system, meter and control system.

Excellent Service

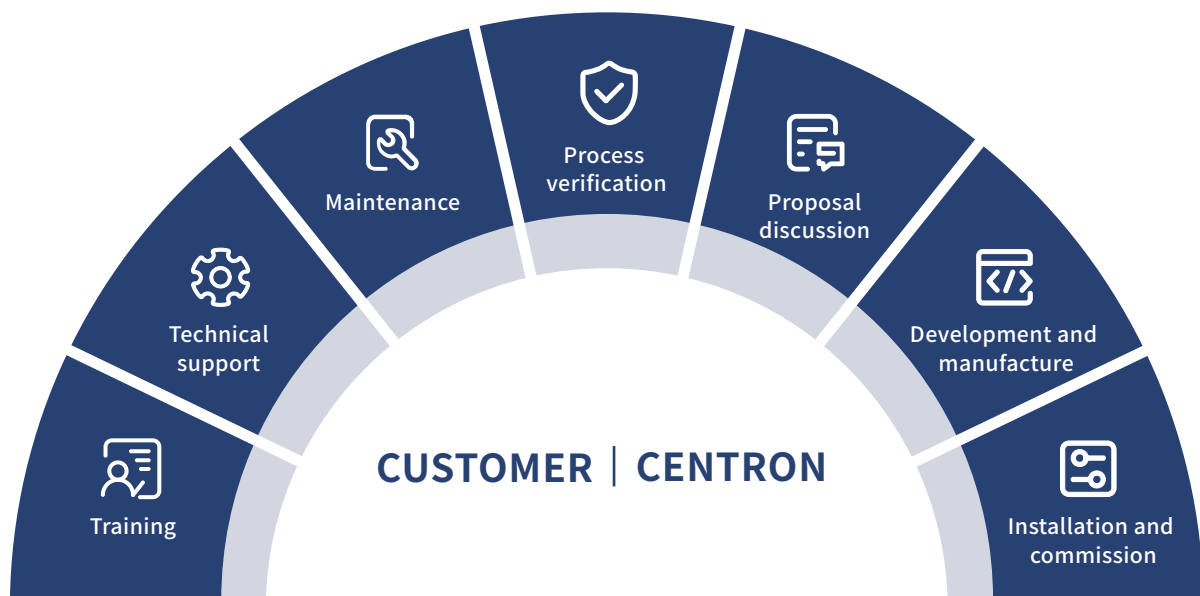
Focus on increasing production process demands of customers, and customize adhesive dispensing system solution. We continually innovate and upgrade our products and system.

Quality Guarantee

We acquired ISO9001/14001, UL certification. Products are in compliance with GB/T and ISO standards. Relying on creditable quality, our company has won the great confidence and popularity of domestic and oversea customers.



| Our Service



| Worldwide Service and Support





60⁺
Field engineer



12
Regional Service Center

Shanghai/Shenzhen/Changchun/Wuhan/Chongqing/Xi'an/Jinan/Hefei/Fuzhou/Ningbo Bing/Nanjing/Tianjin



7
Spare Parts Warehouses

▪ China
Shanghai/Wuxi/Xi'an/Shenzhen/Hefei/Fuzhou
▪ Hungary



Response time
within warranty
24 hours onsite
2 hours phone support

| Cooperation Partner

长安汽车
CHANGAN



DAIMLER



UAES



vitesco
TECHNOLOGIES

NIO 






HUAWEI

SUNWODA
欣旺达

LISHEN
Power Your Life!

 阿特斯


GanfengLithium

INOVANCE

Welling®
威靈電機

ADHESIVE DISPENSING SOLUTIONS

CENTRON® products can be found in a wide variety of markets. We not only provide adhesive dispensing products in dosing, dispensing, potting and trickling impregnation application but also specific solution when you face unique challenge.



Automobile



EV Battery



**Electrical Motor
and Controller**



Energy Storage System



Automotive Parts



3C Electronics



Photostatic



Aerospace



Transportation

| Adhesive Dispensing Solution for Automobile



Final Assembly



Structure bonding

- Front/rear windshield glass
- Side windows
- Roof module

Powertrain



Structure bonding



Sealing

- Engine
- Transmission
- Distribution device

Bodyshop



Structure bonding



Seam sealing



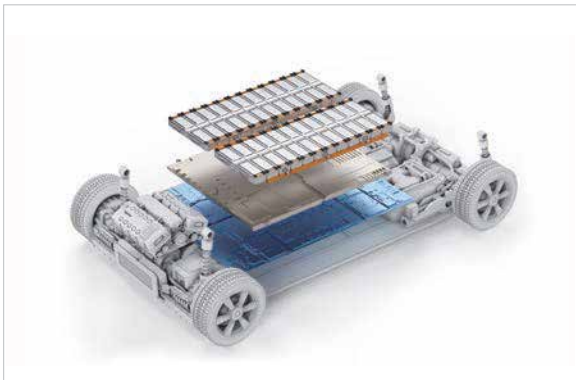
Sealing



Expansion

- Hood
- Roof
- Doors
- Car side
- Chassis
- Trunk

| Adhesive Dispensing Solution for EV Battery



Structure
bonding



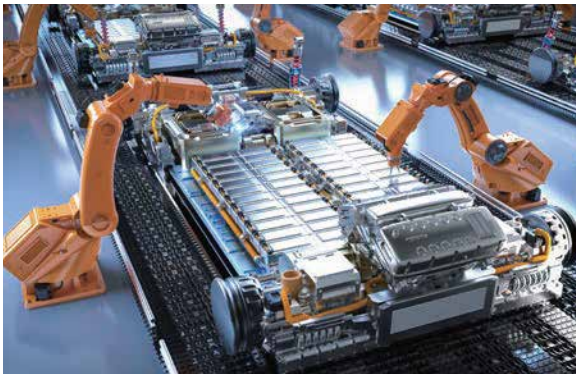
Thermal
conductive



Potting

- Cell
- Battery module
- Battery pack

- Battery tray



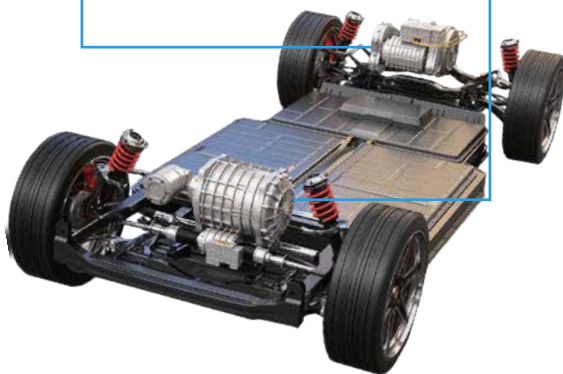
Adhesive Dispensing Solution for Electrical Motor and Controller



Electrical controller



Electrical motor



Structure
bonding



Sealing



Potting



Trickling
impregnation

- Flat wire motor
- Electric controller
- Electric drive case

| Adhesive Dispensing Solution for Automotive parts



Structure
bonding



Sealing

Door panel

Sensors and electronic
components

Lighting

Intelligence
cockpit

ABS system casing

Audio
components

| Adhesive Dispensing Solution for Photostatic



Structure
bonding



Potting



Sealing

Junction
box

Aluminum
frame

| Adhesive dispensing Solution for Aerospace



Structure
bonding



Sealing

Rivet and
screw

Aerofoil
shell

Interlayer

| Adhesive Dispensing Solution for Transportation



Sealing



Structure
bonding

Noise and vibration dampening

Large and medium-sized metal
and composite structural parts

Seats

Window

| Adhesive Dispensing Solution for 3C Electronic



Potting



Structure
bonding



Sealing

LED

Push button on
mobile side

Semiconductor
chip

CPU and chips

Screen
and shell

Touch screen
and LCD

| Adhesive Dispensing Solution for Energy Storage System



Structure
bonding



Thermal
conductive

Pack

| Adhesive Dispensing Solutions



One component adhesive dispensing system

Application area



Automobile



Automotive parts



Photostatic



Two-component adhesive dispensing system (with spare pump)

Application area



EV battery



Energy storage system



Car body



Automotive parts



Two-component adhesive dispensing system (with transfer module)

Application area



EV battery



Energy storage system



Automotive parts

SUPPLY SYSTEM AND PUMPS

01



BARREL PUMP SUPPLY SYSTEM

Centron barrel supply system and pumps deliver medium to high viscosity fluid directly from original packaging barrel to transfer station or metering system to avoid the risks associated with secondary packaging or transferring.



Applications

Middle to high viscosity adhesives (viscosity $\geq 20,000$ cps)

Packaging

20L

50L

200L

Control Panel

- Notification for material placement and liquid level monitoring;
- Barcode scanner as a option to prevent loading wrong material

Cylinder Motor

- Innovation design
- The noise less than 75dB
- Small fluctuation of reversing pressure (reversing time less than 150ms)
- Pressure ratio: 30:1~68:1
- Real-time operation monitoring to prevent runaway

EnPulse Lower Pump

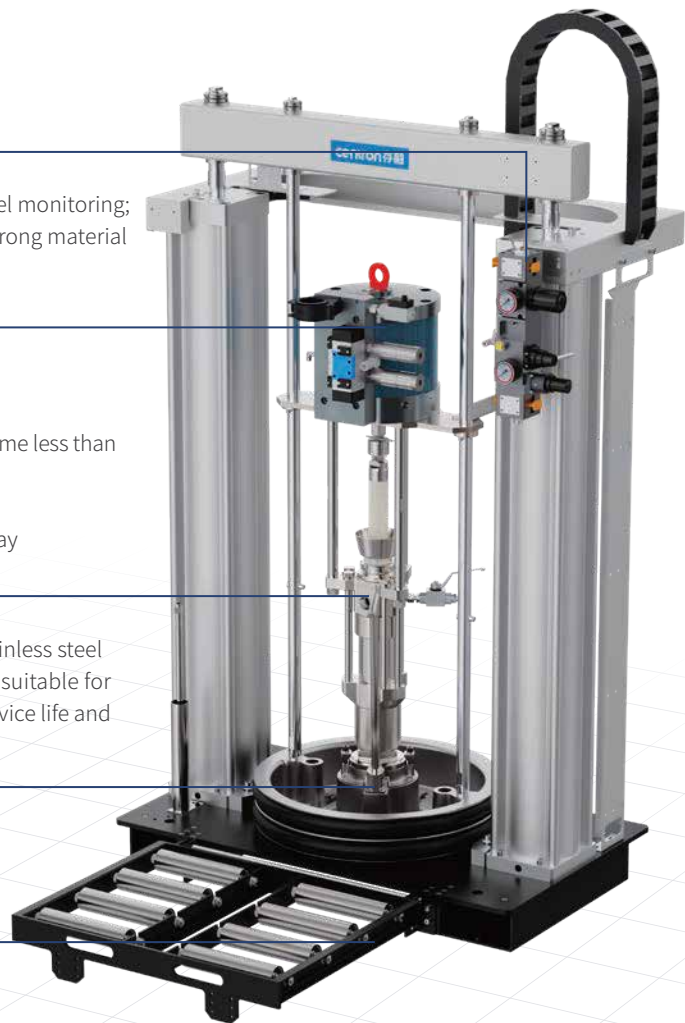
- Pump material is available in carbon steel and stainless steel
- Optional **DuraTec wear-resistant technology** is suitable for high abrasive and filling material for maximize service life and minimum maintenance

Platen Design

- Maximum utilization of material to reduce waste
- Durable seal parts and easy to replacement

Material Table Roller

- Easy and safe drum placement



Displacement

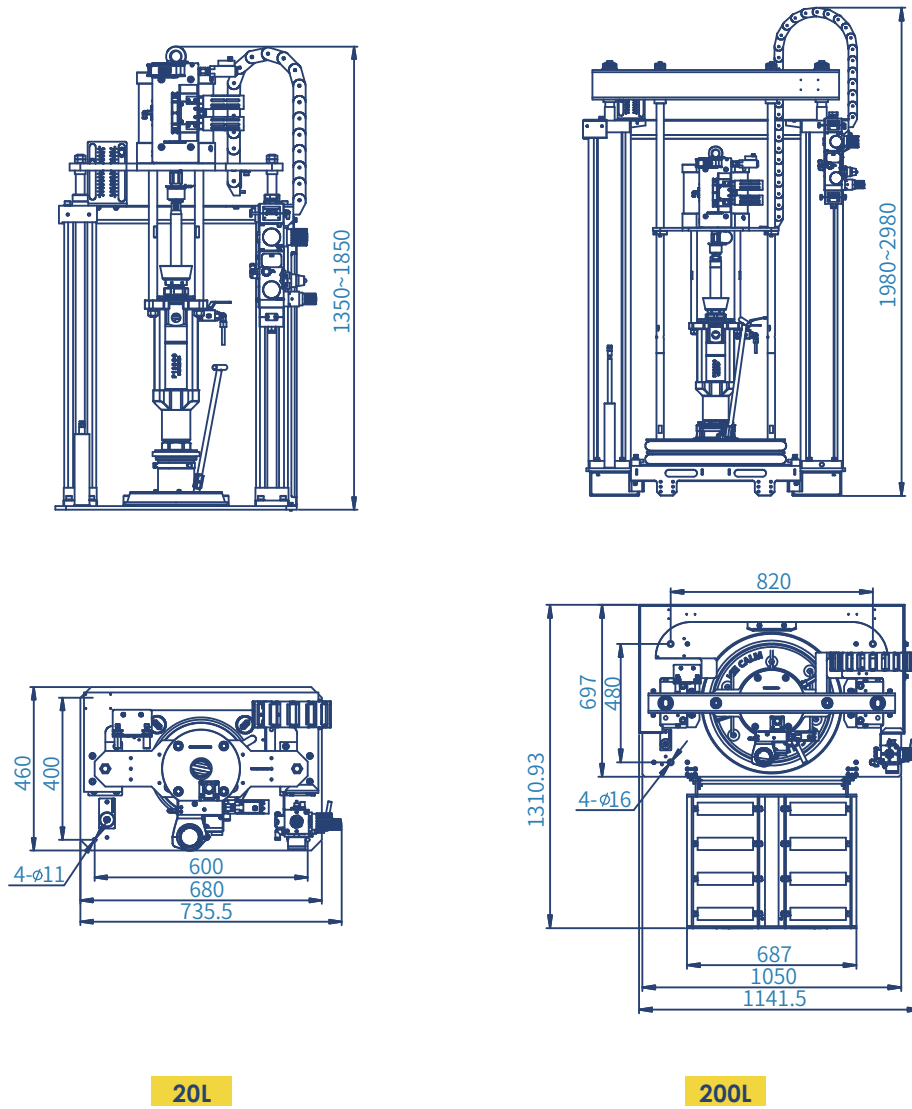
125cc

210cc

250cc

500cc

*Heating options: platen, pump and hose



Technical Specifications							
Drum Size(L)	20 50 200						
Post Control	Air Control						
Piston Pump Displacement(cc)	125		210		250		500
Piston Pump Lifetime	Standard/ Wear-resistance		Standard/ Wear-resistance		Standard/ Wear-resistance		Standard/ Wear-resistance
Piston Pump Material	Carbon Steel/ Stainless Steel		Carbon Steel/ Stainless Steel		Carbon Steel/ Stainless Steel		Carbon Steel/ Stainless Steel
Pressure Ratio	33:1	57:1	36:1	68:1	30:1	57:1	30:1
Motor Type	D150	D200	D200	D280	D200	D280	D280

I Type Designation

C **P09** **A** **1** **H**

Feed System Type		Lower Pump+Motor+ Pressure Ratio			Post		Platen & Seal		Platen Heating	
C	Cylinder	P01	P125CS	D150, 33:1	A	080-20L	1	Neoprene	H	Heating
E	Electric	P02	P125CL	D150, 33:1	B	100-200L	2	Fluororubber	N	No Heating
		P03	P125SS	D150, 33:1	C	160-200L	3	Urethane		
		P04	P125SL	D150, 33:1						
		P05	P125CS	D200, 57:1						
		P06	P125CL	D200, 57:1						
		P07	P125SS	D200, 57:1						
		P08	P125SL	D200, 57:1						
		P09	P250CS	D200, 30:1						
		P10	P250CL	D200, 30:1						
		P11	P250SS	D200, 30:1						
		P12	P250SL	D200, 30:1						
		P13	P250CS	D280, 57:1						
		P14	P250CL	D280, 57:1						
		P15	P250SS	D280, 57:1						
		P16	P250SL	D280, 57:1						
		P17	P500CS	D280, 30:1						
		P18	P500CL	D280, 30:1						
		P19	P500SS	D280, 30:1						
		P20	P500SL	D280, 30:1						
		P21	P210CS	D200, 36:1						
		P22	P210CL	D200, 36:1						
		P23	P210SS	D200, 36:1						
		P24	P210SL	D200, 36:1						
		P25	P210CS	D280, 68:1						
		P26	P210CL	D280, 68:1						
		P27	P210SS	D280, 68:1						
		P28	P210SL	D280, 68:1						

LOWER PUMP



Innovative structure design
Long maintenance period



Positioning design to easy
Installation and maintenance



Available to meet high volume
application



DuraTec wear-resistance technology as
optional to apply to high abrasive and
filling material and extend lifetime



Easy install and maintenance
to reduce down time

I Type Designation

P **250** **C** **L**

Pump Type		Pump Displacement(cc)		Pump Material		Lifetime	
P	Pluggger	125	125	C	C-carbon steel	S	S-standard
		210	210	S	S-st.st.	L	L-long life
		250	250				
		500	500				

| DuraTec Wear-resistance Technology

DuraTec wear-resistance technology by Centron uses wear-resistance seal parts and surface material to be designed for delivering high filling and abrasive material. It can be applied to up to 9W thermal conductive materials.

With Centron Dura-Tec product line, Centron provides complete solutions in Thermal conductivity adhesive application, from the material supply to metering system and dispensing valves.

DuraTec wear-resistance can be selected in the above products.



Feed system



Metering system



Dispensing Module



application Materials

Epoxies

Organosilicon

Urethanes

Acrylics



METERING SYSTEM

02



METERING SYSTEM

It is the core components in adhesive dispensing system.

According production process and requirements, appropriate metering system enables delivery accurately and efficiently materials from feeding system to dispensing system.

System control improve the quality of dispensing and minimize material waste.



Puflo

Pulse Flow
Plunger|piston metering



Miflo

Micro Flow
Progressive cavity pump metering



Enflo

Endless Flow
Endless metering



Cyflo

Cycle Flow
Gear Metering

Puflo PLUGGER PISTON METERING SYSTEM

Puflo uses piston metering principle, advanced flow design and high precision metering. It applies to various materials and meet different market demands.



Applications

Low to high viscosity adhesives, thermal conductive materials, sealing materials, etc.

±1%

Metering
Accuracy

One component

Variable speed
0.05 to 396cc




Two component

Variable proportion
100:100 ~ 100:10








| Applications

One Component

-  **Automobile**
bodyshop / final assembly / painting / electric motor and controller / Transmission / engine
-  **Automotive parts**
body / Sensors and electronic components / Lighting / Audio components
-  **Photostatic**
junction box / Aluminum frame

Two Components

-  **Wind energy**
blades, wind electric motor groove mouth
-  **Car lighting**
-  **EV battery**
battery cell, Battery module, Battery pack, Battery tray
-  **Automotive electronics**
-  **Photostatic**
junction box

| Features and Advantages



High precision servo motor and independent development drive structure



First-in-first-out fluid path to ensure material time efficient



Structure modular design to easy installation and maintenance



Specific seal structure design and lubricant technology to decrease maintenance cost



Fluid simulation technology to optimize fluid path and improve efficiency.



DuraTec wear-resistance technology as optional to apply to high abrasive and filling material and extend lifetime



Adaptive control system to ensure higher precision metering.



Process detection: pressure detection, torque detection, position detection



Options: flow monitoring, heating function

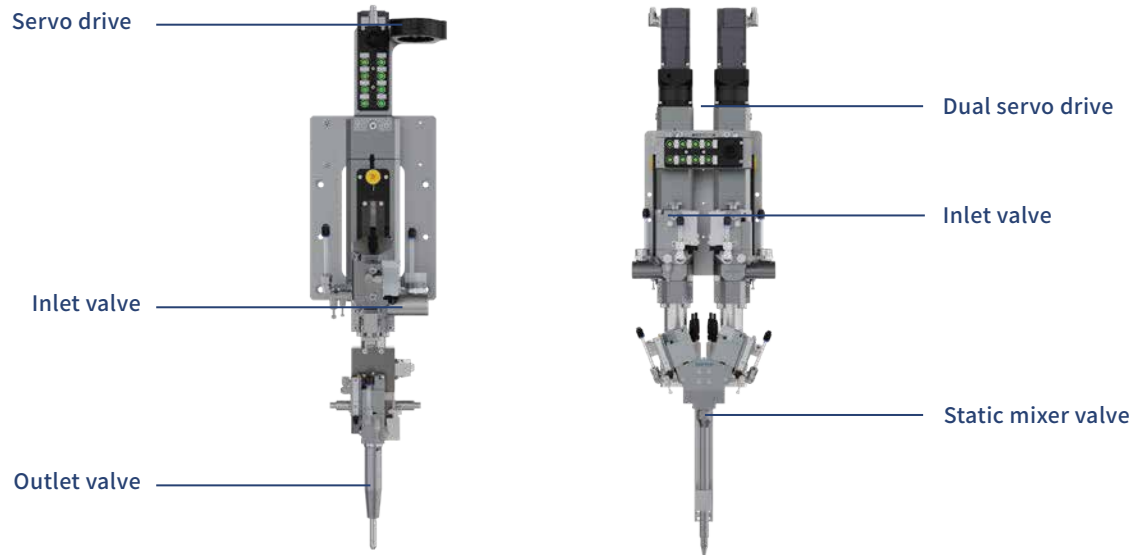
Puflo(1C)Metering Technical Parameter

Model No	PF1ALS/L PF1AMS/L PF1AHS/L	PF1BLS/L PF1BMS/L PF1BHS/L	PF1CLS/L PF1CMS/L PF1CHS/L	PF1DLS/L PF1DMS/L PF1DHS/L	PF1ELS/L PF1EMS/L PF1EHS/L	PF1FLS/L PF1FMS/L PF1FHS/L	PF1GLS/L PF1GMS/L PF1GHS/L	PF1KLS/L PF1KMS/L PF1KHS/L	PF1HLS/L PF1HMS/L PF1HHS/L	PF1JLS/L PF1JMS/L PF1JHS/L
Metering Type	Plugger Pump	Plugger Pump	Plugger Pump	Piston Pump	Plugger Pump	Piston Pump	Plugger Pump	Piston Pump	Plugger Pump	Plugger Pump
Min.shotsize (ml)	0.25	0.5	1	1.5	3.55	3	6.28	7.95	14.14	16.58
Max.shotsize (ml)	4	8	18	24	63	86	175	214	396	447
Filling Tme (s)	6	6	6	8	10	10	16	16	25	25
	120,000-	120,000-	120,000-	120,000-	120,000-	120,000-	120,000-	120,000-	120,000-	120,000-
	170,000	170,000	170,000	170,000	170,000	170,000	170,000	170,000	170,000	170,000
Flow Rate(ml/s)	0.05 - 1.0	0.1 - 2.0	0.2 - 4.0	0.3 - 6.0	0.7 - 10.0	1.45 - 14	1.25 - 17.5	1.55 - 24	2.8 - 30	3 - 35
Pressure Range (bar)	0 - 160	0 - 160	0 - 160	0 - 200	0 - 200	0 - 200	0 - 200	0 - 200	0 - 200	0 - 200
Weight (kg) (without dispenser)	12	12	12	13	18	20	45	47	75	85

Puflo(2C)Metering Technical Parameter

Metering Type	Plugger Pump	Plugger Pump	Plugger Pump	Piston Pump	Plugger Pump	Piston Pump	Plugger Pump	Piston Pump	Plugger Pump	Plugger Pump
Min.shotsize (ml)	0.5	1	2	3	7.1	6	12.56	15.9	28.28	33.16
Max.shotsize (ml)	8	16	36	48	126	172	350	428	792	894
Variable proportion	100:100~100:10									
Filling Time (s)	6	6	6	8	10	10	16	16	25	25
	120,000-	120,000-	120,000-	120,000-	120,000-	120,000-	120,000-	120,000-	120,000-	120,000-
	170,000	170,000	170,000	170,000	170,000	170,000	170,000	170,000	170,000	170,000
Flow Rate(ml/s)	0.1 - 2	0.2 - 4.5	0.4 - 8	0.6 - 12.5	1.4 - 21	1.9 - 28	2.5 - 40	3.1 - 48	5.6 - 60	6 - 70
Pressure Range (bar)	0 - 160	0 - 160	0 - 160	0 - 200	0 - 200	0 - 200	0 - 200	0 - 200	0 - 200	0 - 200
Weight (kg)	21	21	21	23	37.9	40	90	94	152	175

*The table is applied to A and B same technical specification



I Type Designation

PF 1 D M L - C M L ²_C

Product Catalog		Component		Volume		Viscosity		Lifecycle		Volume		Viscosity		Lifecycle	
Component1										Component2					
PF	Piston Dosner	1	1C	A	005	L	Low	S	Standard						
				B	010	M	Mid	L	Long life						
				C	020	H	High								
				D	030										
				E	070										
				F	100										
				G	180										
				H	420										
				J	500										
				K	240										
		2	2C	A	005	L	Low	S	Standard	A	005	L	Low	S	Standard
				B	010	M	Mid	L	Long life	B	010	M	Mid	L	Long life
				C	020	H	High			C	020	H	High		
				D	030	D	030								
				E	070	E	070								
				F	100	F	100								
				G	180	G	180								
				H	420	H	420								
				J	500	J	500								
				K	240	K	240								

Miflo PROGRESSIVE CAVITY PUMP METERING SYSTEM

Centron Miflo progressive cavity pump metering is pulsation-free and endless metering. It is mainly applied to micro dispensing, dosing and trickle impregnation, etc.



Applications

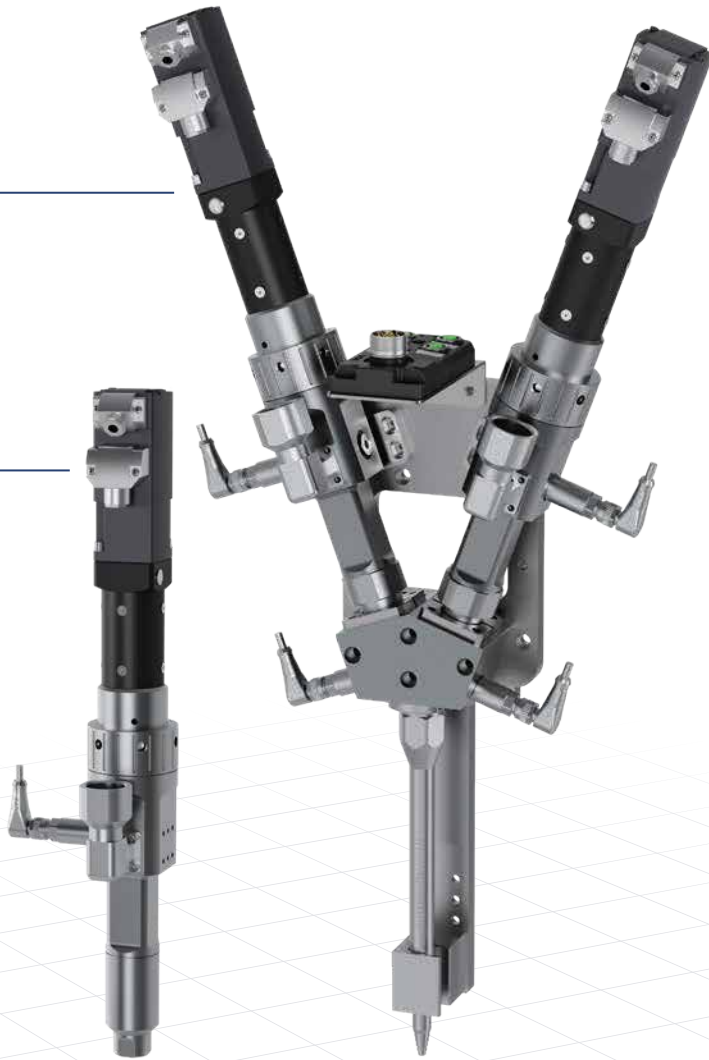
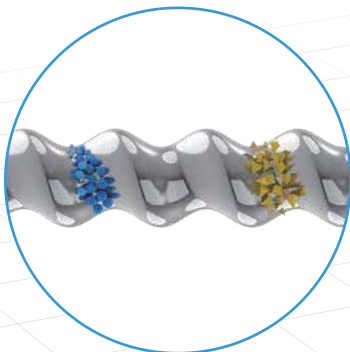
Low to high viscosity adhesives, thermal conductive materials, sealing materials, Epoxies, etc.

±1%

Metering Accuracy

Two component
Variable ratio

One component
Variable speed



Applications

One Component



Automobile
electric motor and controller



Automotive parts
Automotive intelligent seats / Sensors
and electronic components / Lighting /
Audio components / ABS case



3C electronics
LED / Push button on mobile side /
Semiconductor chip / CPU and chips
Screen and shell / Touch screen and LCD

Two Components



EV battery
battery cell / Battery module / Battery
pack / Battery tray

Features and Advantages



Endless metering, pulsation-free
material delivery, no shear force



large particle materials



Advance structure design easy to
installation and maintenance



DuraTec wear-resistance technol-
ogy as optional to apply to high
abrasive and filling material and
extend lifetime



High wear-resistance and corro-
sion resistance stator material as
option to extend life time



Specific seal structure design and
lubricant technology to decrease
maintenance cost



Fluid simulation technology to
optimize fluid path and improve
efficiency



No welded and less pressure lost
to achieve accurate metering pre-
cision



Process detection: pressure detec-
tion, torque detection, position
detection



Options: heating function

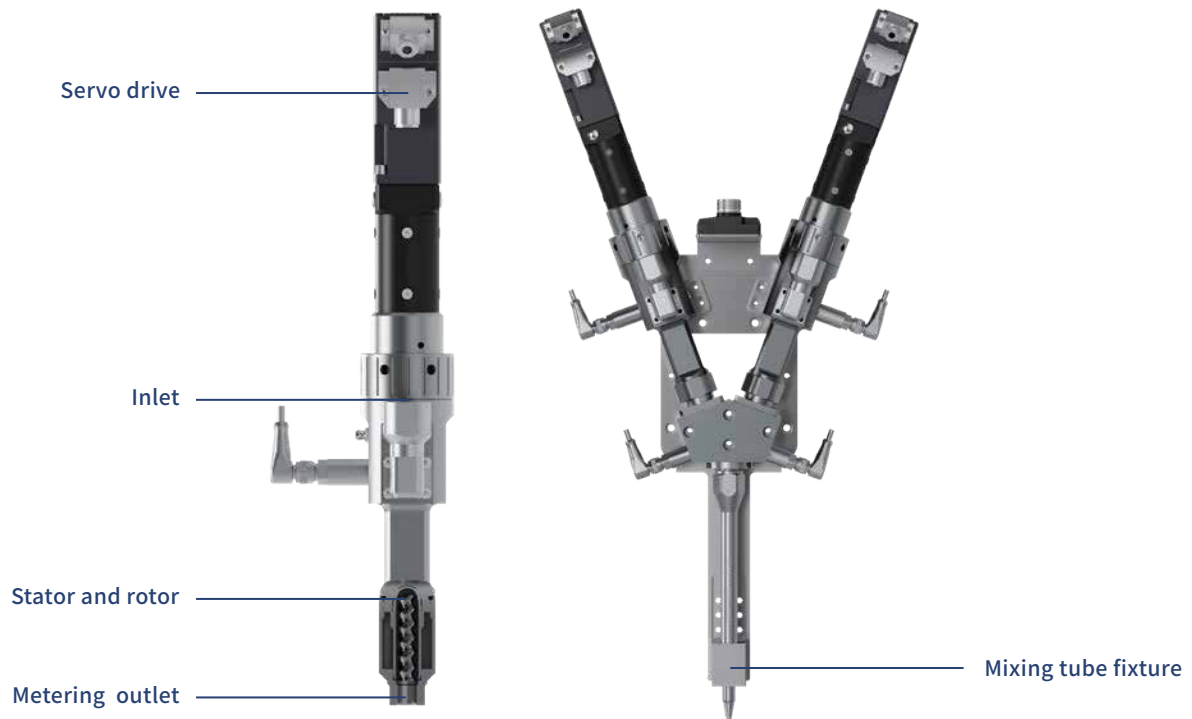
Miflo (1C) Metering Technical Parameter

Model No	MF1AL1S/L	MF1BL1S/L	MF1CL1S/L	MF1DL1S/L	MF1EL1S/L
	MF1AL2S/L	MF1BL2S/L	MF1CL2S/L	MF1DL2S/L	MF1EL2S/L
Torque Nm	8	8	8	8	8
Max. volume flow (ml/min)	17	47	137	225	650
Min. dispensing quantity (ml)	0.014	0.035	0.1	0.2	0.5
Measuring pressure (bar)	≤30	≤30	≤30	≤30	≤20
Inlet pressure (bar)	≤20	≤20	≤20	≤20	≤15
Dispensing Accurac (%)	±1	±1	±1	±1	±1
Speed (°C)	10-40	10-40	10-40	10-40	10-40
Working temperature (°C)	10-50	10-50	10-50	10-50	10-50
Max. RPM (r/min)	120	120	120	120	120

Miflo (2C) Metering Technical Parameter

Model No		0.15	0.35	1	2	5
Max. volume flow (ml/min)	0.14	32	56	130	244	586
Min. dispensing quantity (ml)		0.03	0.049	0.114	0.214	0.514
Max. volume flow (ml/min)	0.35		80	154	268	610
Min. dispensing quantity (ml)			0.07	0.135	0.235	0.535
Max. volume flow (ml/min)	1			228	342	684
Min. dispensing quantity (ml)				0.2	0.3	0.6
Max. volume flow (ml/min)	2				456	798
Min. dispensing quantity (ml)					0.4	0.7
Max. volume flow (ml/min)	5					1140
Min. dispensing quantity (ml)						1

*The maximum and minimum flow rate is related to the mixing ration.
for further parameters of two components, please refer to one component parameter.



I Type Designation

MF 1 A L 2 L - A L 2 L ²_C

Product Catalog	Component	Volume Flow	Viscosity	Stator Material	Rotor Material	Volume Flow	Viscosity	Stator Material	Rotor Material
	Component1					Component2			
MF Progressive Cavity Pump Meter	1 1C	A 0.15	L High	1 FFM	S Std				
		B 0.35	M Low	2 FFKM	L Long life				
		C 1							
		D 2							
		E 5							
	2 2C	A 0.15		1 FFM	S Std	A 0.15	L Low	1 FFM	S Std
		B 0.35		2 FFKM	L Long life	B 0.35	M Mid	2 FFKM	L Long life
		C 1				C 1			
		D 2				D 2			
		E 5				E 3			

Enflo ENDLESS METERING SYSTEM

Centron Enflo is endless metering type without filling time to enhance production efficiency.



Applications

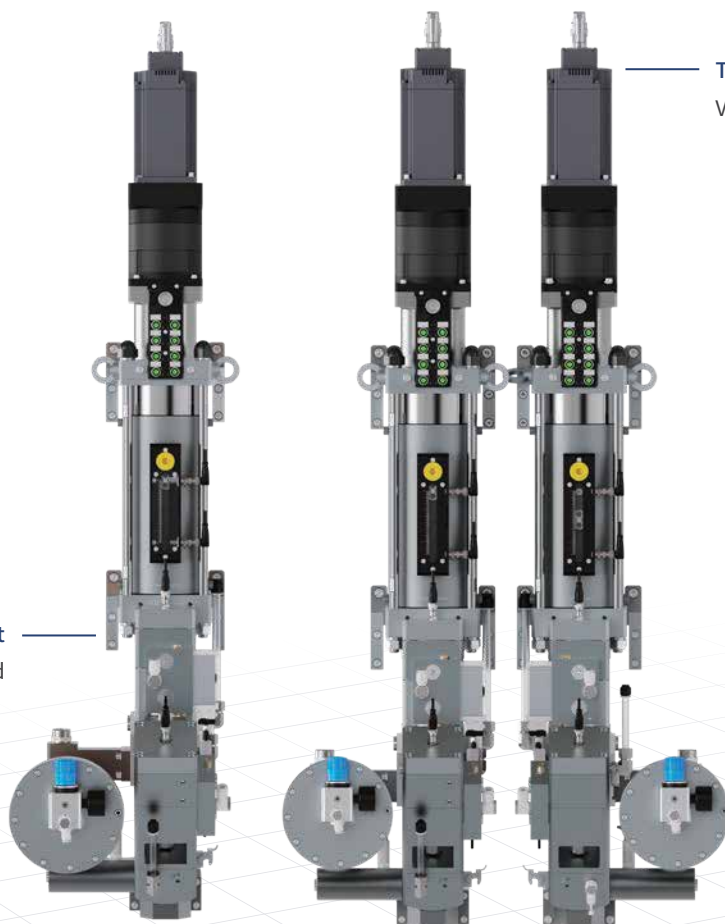
Low to high viscosity adhesives, thermal conductive materials, sealing materials, Epoxies, etc.

±3%

Metering
Accuracy

One component
Variable speed


Two component
Variable ratio




*Metering accuracy $\pm 3\%$ when metering system and dispensing module integrated only.


| Applications

One Component

 Automobile
bodyshop / final assembly

 Photostatic
junction box / aluminate

Two Components

 EV battery
battery cell, Battery module / Battery
pack / Battery tray

| Features and Advantages



High precision servo motor and independent development drive structure



Structure modular design to easy installation and maintenance



Specific seal structure design and lubricant technology to decrease maintenance cost



Independent drive control of inlet valve and circulation valve, short and stable change over time



Inlet integrated with pressure regulator to ensure inlet pressure stable



Fluid simulation technology to optimize fluid path and improve efficiency



Process detection: pressure detection, torque detection, position detection



Maximum flow rate:
70cc/s



DuraTec wear-resistance technology as optional to apply to high abrasive and filling material and extend lifetime



Options:
flow monitoring, heating function

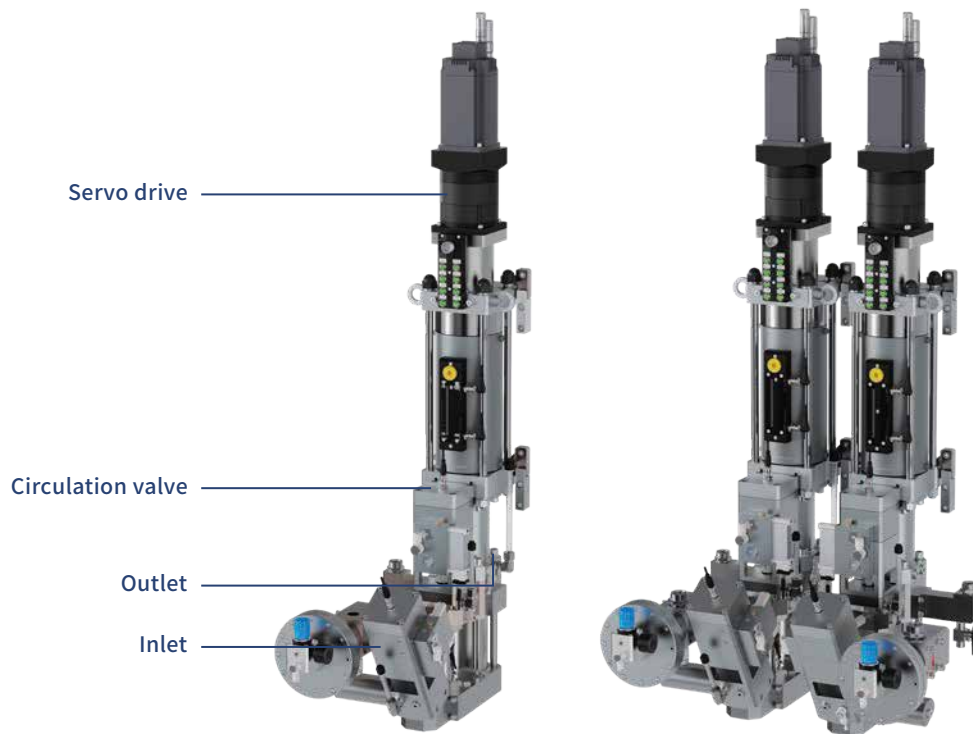
Enflo (1C) Metering Technical Parameter

Metering Type	Piston Pump Endless Metering				
Capacity	40	60	80	120	160
Min. shot size (ml)	0.7	1.4	2.1	2.8	4.2
Speed (ml/s)	0.27-5.4	0.4-0.8	0.5-10.0	0.8-16.0	1.1-21.5
Pressure Range (bar)	Inlet Pressure:0-120 ; Metering Pressure:0-200				
Dispensing Accuracy	±3%				
Life Cycle	Std/Long Life				

Enflo (2C) Metering Technical Parameter

Metering Type	Piston Pump Endless Metering				
Capacity	80	120	160	240	320
Min. shot size (ml)	1.4	2.8	4.2	5.6	8.4
Speed (ml/s)	0.54-10.8	0.8-16	1-25.0	1.6-32	2.2-43.0
Pressure Range (bar)	Inlet Pressure:0-120 ; Metering Pressure:0-200				
Adjustable Proportion	100:100 ~ 100:10				
Dispensing Accuracy	±3%				

*Options: flow monitoring, heating function.



| Type Designation

EF 1 B M L - D M L ²_C

Product Catalog		Component		Volume		Viscosity		Lifecycle		Volume		Viscosity		Lifecycle	
Component1										Component2					
EF	Continuous Meter	1	1C	A	40	L	Low	S	Std						
				B	60	M	Mid	L	Long life						
				C	80	H	High								
				D	120										
				E	160										
		2	2C	A	40	L	Low	S	Std	A	40	L	Low	S	Std
				B	60	M	Mid	L	Long life	B	60	M	Mid	L	Long life
				C	80	H	High			C	80	H	High		
				D	120										
				E	160										
				D	120										
				E	160										

Cyflo GEAR METERING SYSTEM

Centron Cyflo is high precision servo motor control gear endless metering which achieves accurate dosing in high flow and high viscosity application.



Applications

Low to high viscosity adhesives, sealing materials, etc.

Servo drive

Coupler kit

Module



| Applications



Automotive final assembly



Photostatic



Automotive painting



Electric motor and controller

| Features and Advantages



Stable accuracy dispensing in high flow rate



quick start-stop response to reduce material waste



Advanced structure design to easy installation and maintenance



Servo motor control, high precision dispensing

Cyflo Gear Metering Technology Parameter					
Model No	CF1ALS/L CF1AMS/L CF1AHS/L	CF1BLS/L CF1BMS/L CF1BHS/L	CF1CLS/L CF1CMS/L CF1CHS/L	CF1DLS/L CF1DMS/L CF1DHS/L	CF1ELS/L CF1EMS/L CF1EHS/L
Displacement (cc/rev)	10	20	30	50	70
Viscosity Cps	20,000—3,000,000				
Inlet Pressure (bar)	200				
Outlet Pressure (bar)	280				
Max Flow Rate (ml/s)	8	16	24	40	56
Servo Drive Power (W)	400	750	1500	2000	3000
Inlet Dimension (G)	3/4"	1"	1"1/4"	1"1/2"	1"1/2"
Outlet Dimension (G)	1/2"	3/4"	1"	1"1/4"	1"1/4"

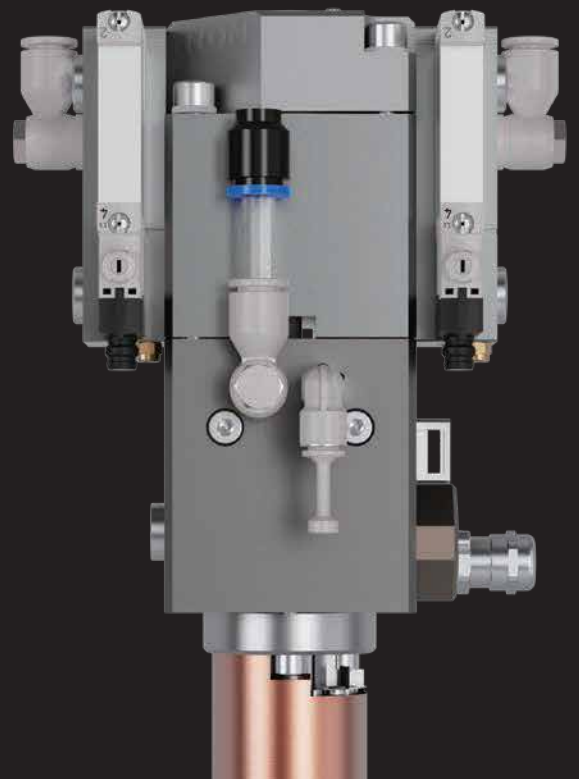
I Type Designation

CF 1 C L S

Product Catalog		Component		Volume Flow		Viscosity		Lifecycle	
CF	Gear Meter	1	1C	A	10	L	Low	S	Std
				B	20	M	Mid	L	Long life
				C	30	H	High		
				D	50				
				E	70				

APPLICATORS AND DISPENSE VALVES

03



APPLICATORS AND DISPENSE VALVES

Centron dispensing module offers reliable, durable and different seal type to meet different requirements of dispensing applications.

One Component Applicator



Bodyshop Applicator

For bodyshop
application



Stitchbead Applicator

For sealing application

Mix Valve



Mixing Applicator

Cylinder control

Features and Advantages



Different seal type to meet different requirement, enhance dispensing quality



Innovative structure design to reduce material waste



Reduce maintenance cost, extend lifetime



Mechanical positioning easy to maintenance



Wear-resistance thimble to extend lifetime



Max working pressure up to 350bar

One Component Applicator			
Work Type	Thimble	Suction	Thimble
Flow Rate (ml/s)	0.4-4	1-7	2-35
Pressure Range (bar)	0-350	0-250	0-250
Applicable Viscosity(cps)	100-2,000,000		
Life Cycle	Std/Long Life		

Two Component Mixing Valve				
Work Type	Thimble	Suction	Thimble	Thimble
Pressure Range (bar)	0-250	0-250	0-250	0-250
Wide (ml/s)	0.5-10.0	0.5-18.0	0.5-23.0	1.0-72.0
Applicable Viscosity(cps)	100-2,000,000			
Life Cycle	Std/Long Life			
Applicable Proportion	100:10		100:100	

I Type Designation

V 1 T 3 08 S 0

Product Catalog		Component		Type		Cylinder Diameter		Top Pin Pull Rod Size		Lifecycle		Heating	
V	Applicator	1	1C	T	Thimble	3	32mm	04	4mm	S	Std	0	Not Heated
		2	2C	S	Suction	4	40mm	06	6mm	L	LongLife	1	Heated
						5	50mm	08	8mm				
						6	60mm	10	10mm				
						8	80mm	15	15mm				

WIDE APPLICATOR

Wide Applicator Parameter

MODULE NO	Model No (mm)	Material
VW050P	50	Plastic
VW022M	22	Mental
VW052S	25	SUS304
VW030S	30	SUS304
VW040S	40	SUS304
VW050S	50	SUS304
VW055S	55	SUS304
VW065S	65	SUS304
VW070S	70	SUS304
VW110S	110	SUS304



I Type Designation

VW 09 M

Product Catalog		Width		Material	
VW	Wide Applicator	020	20mm	P	Plastic
		030	30mm	M	Metal
		040	40mm	S	St.St
		050	50mm		
		060	60mm		
		070	70mm		
		080	80mm		
		090	90mm		
		100	100mm		
		110	110mm		

NEEDLE

N A 13 15

Product Catalog		Type		Width		Inch	
N	Needle	A	Plastic Needle	08	08	05	0.5
		B	Plastic Needle+st.st. tube	09	09	10	1
		C	St.st	10	10	15	1.5
				11	11	20	2
				12	12	25	2.5
				13	13	30	3
				14	14	35	3.5
				15	15	40	4
				16	16	45	4.5
				17	17	50	5
				18	18		
				19	19		
				20	20		
				21	21		
				22	22		
				23	23		
				24	24		
				25	25		
				26	26		
				27	27		
				28	28		
				29	29		
				30	30		
				31	31		
				32	32		
				33	33		

STATIC MIXER

MT 06 24

Product Catalog		Inner Diameter		Pitch	
MT	Static Mix Tube	06	06	16	16
		08	08	23	23
		10	10	24	24
		13	13	32	32
		20	20	36	36
				40	40

CS2000 CONTROL SYSTEM



CS2000 CONTROL SYSTEM

High production efficiency and easy-to-use professional adhesive dispensing control system

New generation CS2000 control system offers an innovative design, high performance and cost-effective system to enhance customer production efficiency and competitive and reduce new product go-to-market time. CS2000 control system provides a strong guarantee for the sustainable development.



Enhance production efficiency

1ms work cycle as low as
Shot response time



Good compatibility

flexible for industry common
buses such as PROFINET, Ether-
CAT, EtherNet/IP, CC-Link



Enhance production quality

High precision metering
Stable beads
Difficult dispensing processes



Reduce maintenance cost

Standardized program
sustainable iteration



Simple operation

10" inch high resolution color touch
screen
user interface easy and simply to
operate



Data management

Multiple key work parameter
upload, such as work pressure,
volume, temperature, etc



Self-adaptation control

Self-learning of adhesive viscosity
change during operation, self-ad-
aptation adjustment of metering
parameter, maintain equipment
accuracy

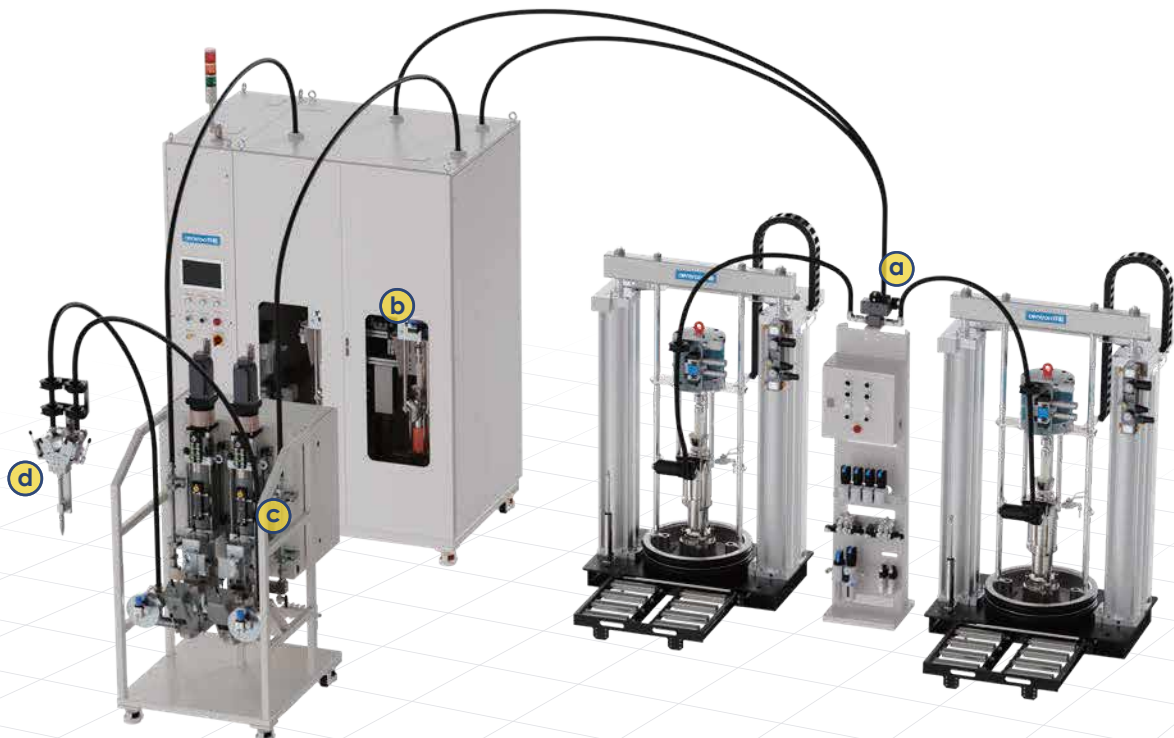
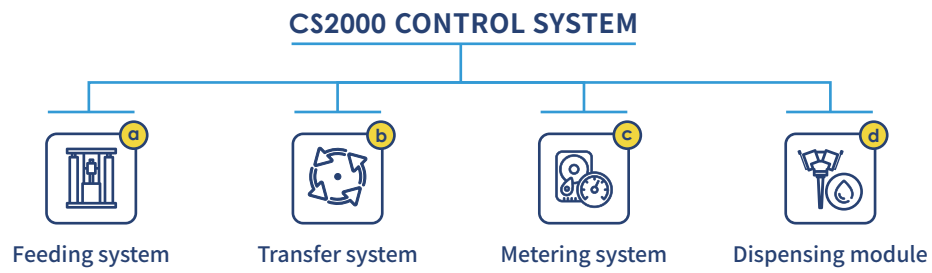


Authority management

Multiple authority management
Multiple method for log-on:
password, ID card (optional)

CS2000-PF	PF Puflo Piston Metering Control System
CS2000-EF	EF Enflo Continuous Metering Control System
CS2000-SD	Single Servo Dual Components Metering Control System
CS2000-UV	UV Universal Dispensing Control System (Automobile)
CS2000-MF	MF Miflo Progressive Cavity Metering Control System

**Independent Research
and Development
Strong Performance
Meet Your Different
Application Requirements**



High Performance

Program scan period as low as 1ms
 Reduce response time, enhance production efficiency
 Less program scan period to enhance bead stability



High Compatibility

Flexible for various industry buses



Program scan cycle
 As low as

1 ms



4

Industry buses

PROFIBUS
NET

CC-Link

EtherNet/IP

EtherCAT

High Flexible

Pupport up to 255 independent formulas
Different products integrated heating control and support up to 36 ways



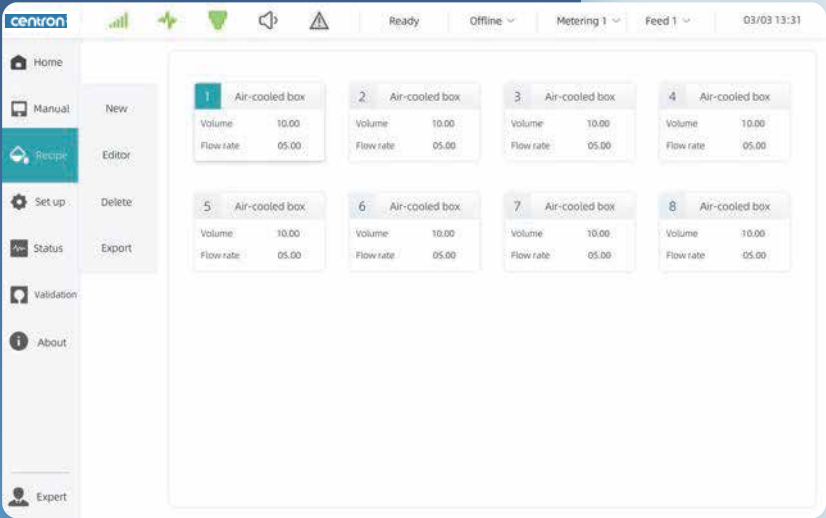
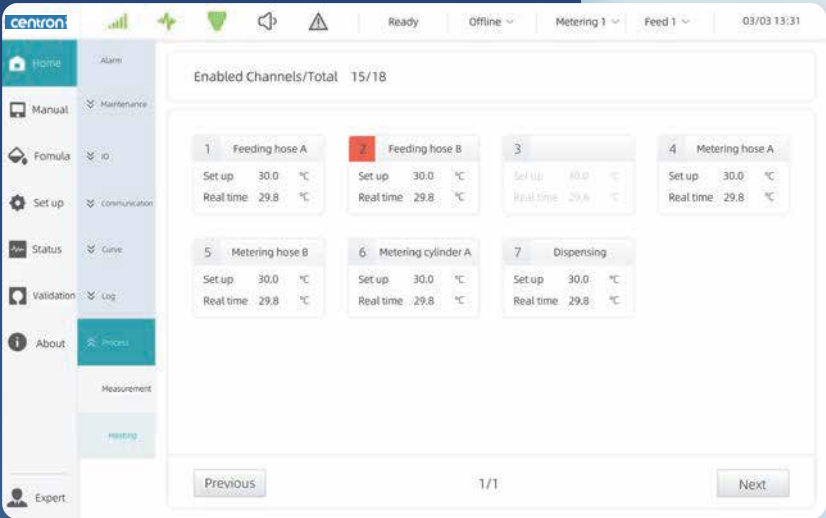
Available independent formula up to

255



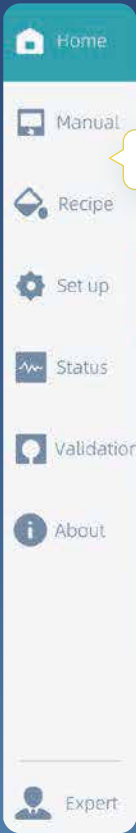
Integrated heating control up to

36 ways



User Interface Features

Graphic interface to easy use
Each system partitioned shown and status at a glance



Menu Bar

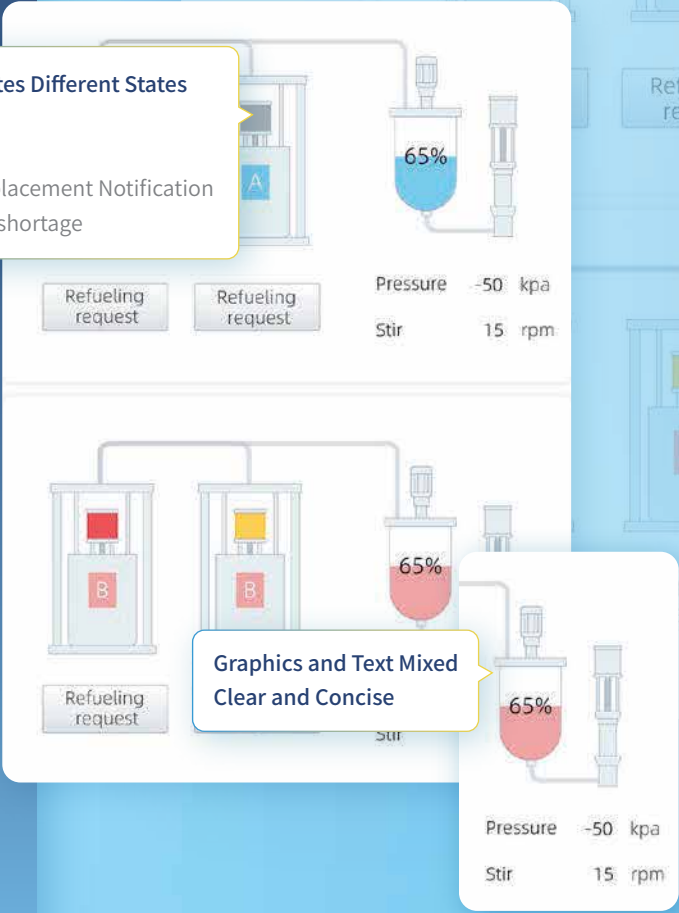
Pump Color Indicates Different States

- Green: normal
- Gray: not enable
- Yellow: material replacement Notification
- Red: fault/material shortage

Equipment Status Quickly Know Well Equipments Status



Graphics and Text Mixed Clear and Concise



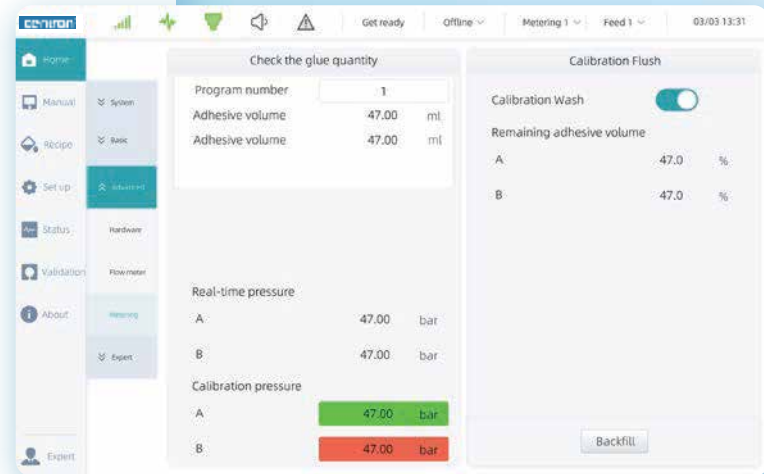


Intelligent Function

Intelligent pre-loading: Rapidly Set up the working pressure to reduce dispensing CT;

Intelligent re-fill: automatically adjust the refill process to reduce evacuation probability

Intelligent calibration: high speed and high accuracy for calibration work, easy to operation;

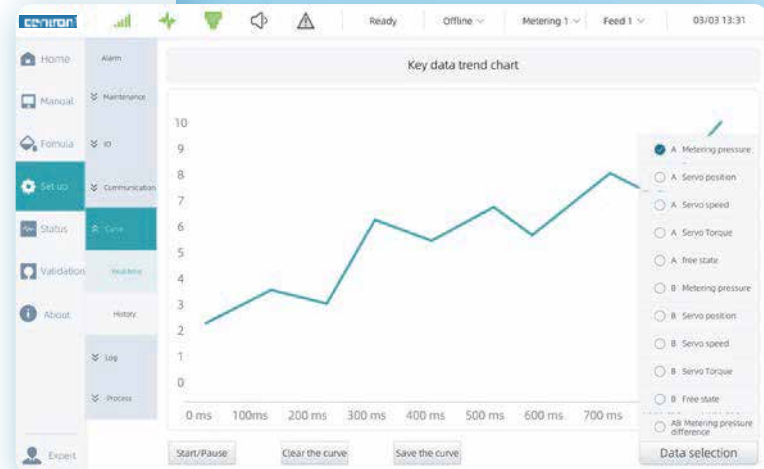


Real-time Curve

Real-time key data trend curve, easy to locate trouble.

Data option: metering pressure, servo drive status, etc

Available for curve saving and forwarding, easy to remote support and trouble review and summary



Life Time Monitoring

Life time monitoring for key wearing parts. System automatic maintenance alarm when product towards the end of its lifetime to reduce unscheduled downtime.

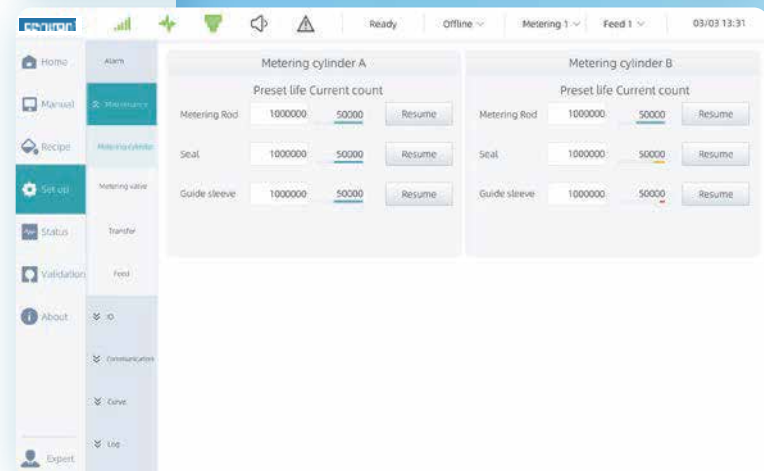
Maintenance reminder ratio setting

Progress bar color shows different life time:

Blue: full life time

Yellow: purchase new parts reminder

Red: end of its life time soon



Bubble Monitoring

- Monitor bubble in metering system, automatically exhaust air when bubbler in fluid to prevent bead broken.
- One of challenge for adhesive dispensing is to monitor air in system or during dispensing.
- It hardly finds air or bubbles with naked eye so beads will have serious problems if things go on like this.
- Please see 4 types problem:

Type 1

- Bead connected
- Surface covered
- Almost no gap

Type 2

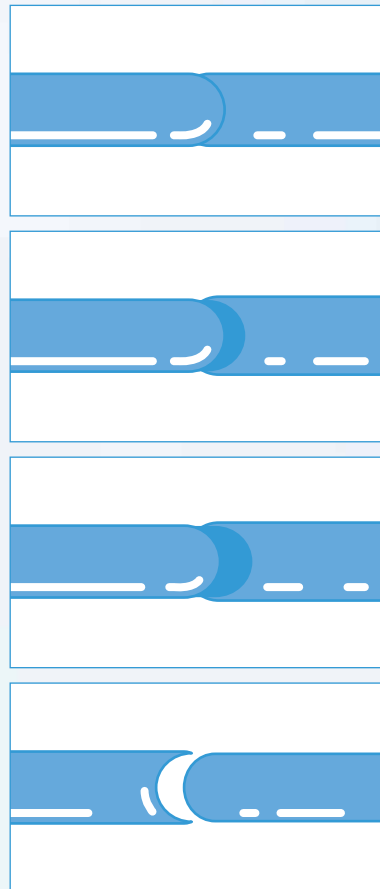
- Bead connected
- Surface covered
- Easy to find gap

Type 3

- Bead connected not close
- Surface covered
- Easy to find gap

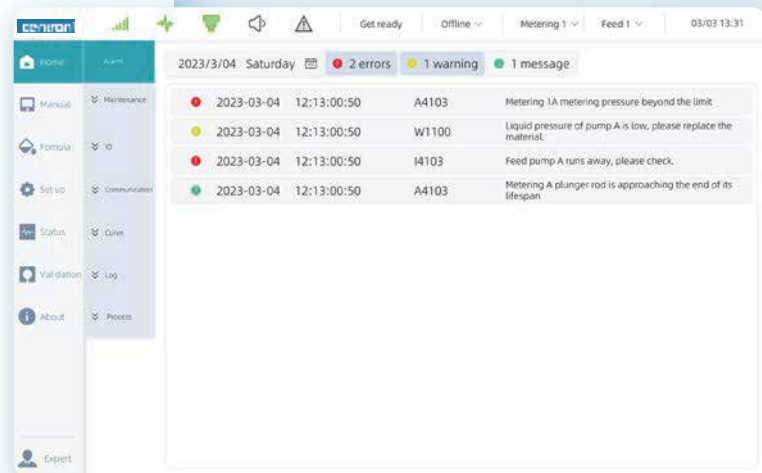
Type 4

- Bead not connected
- Surface not covered
- obvious gap



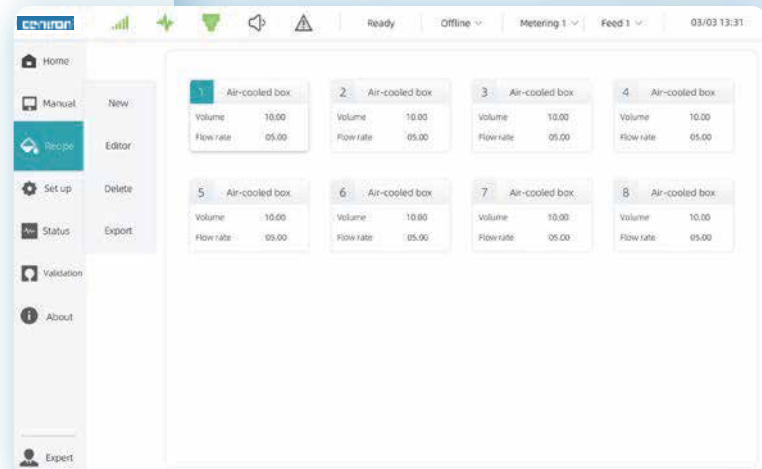
Commissioning and Troubleshoot Information

Clear text troubleshoot information
reduce shutdown/troubleshooting time



Innovative Storage Solution

Parameter, process data, alarms is independently saved and available to separate back-up.



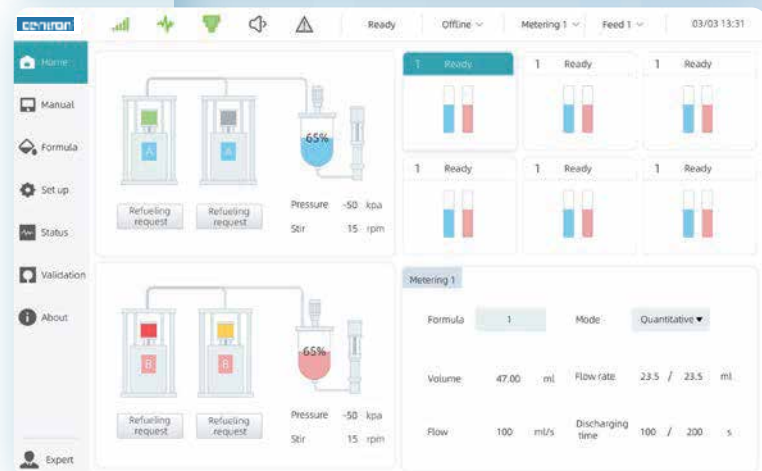
Optimized Troubleshoot

Graphical interface, different color shows different status to easily locate trouble position

Modular status overview to quickly locate trouble modular;

Trouble history list to review all trouble information

*different motor color shows different pump status



TRANSFER SYSTEM

05



TRANSFER SYSTEM

Centron transfer system provides material pretreatment in order to delivery more stable material, enhance metering system stability and enable convenient replacement of material barrels, without disrupting production.

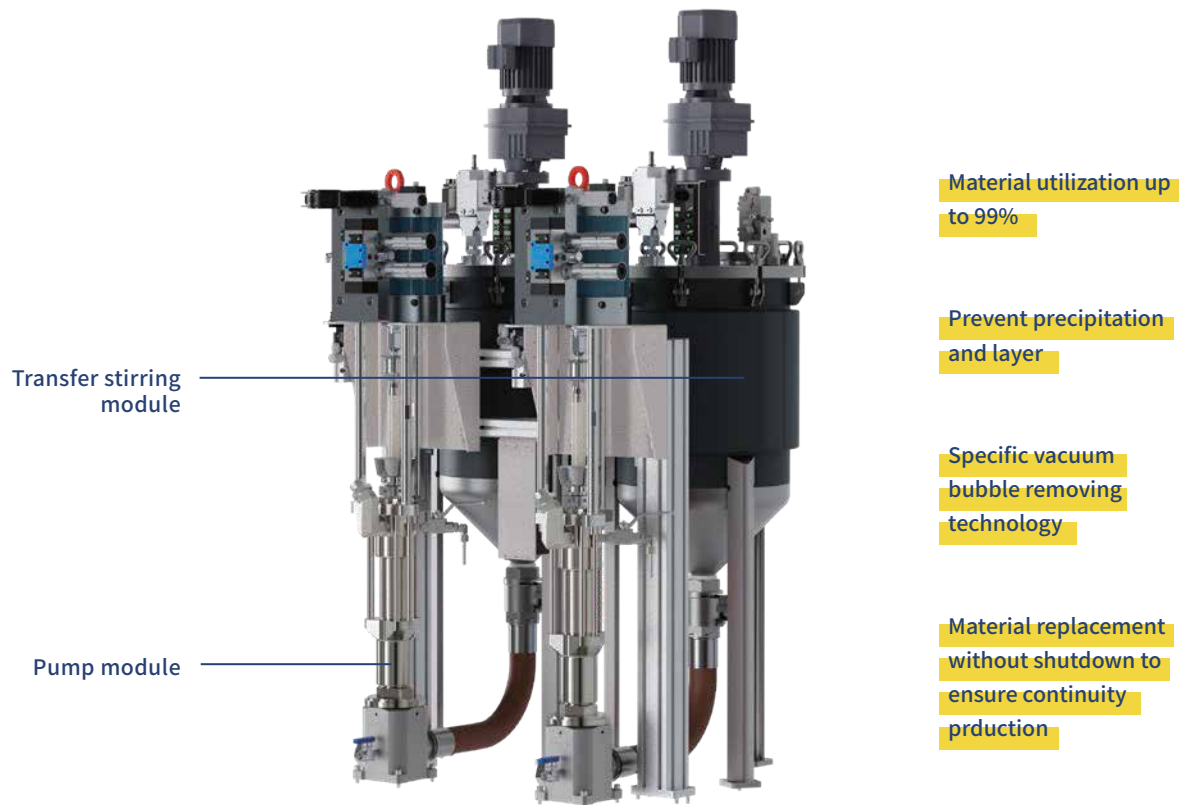


Applications

Mainly for two component high viscosity and thixotropy adhesive which is easy precipitation and layer, need heating and remove bubble.



*It can be integrated with feeding system in one cabinet.



Technical Parameter			
Viscosity (cps)	AB High Viscosity A: 20,000-500,000 B: 20,000-500,000	A High Viscosity B Low Viscosity A: 20,000-500,000 B: 100-10,000	AB Low Viscosity A: 100-10,000 B: 100-10,000
Transfer barrel	Tank Size	30L 45L 60L	
	Tank Material	SUS304stainless steel, internal polished, external nanocoating	
	Stirring Method	Electric stirring, RPM 5-30R/min, frequency conversion, speed detection	
	Liquid Level Detection	Online liquid level sensor	
	Nitrogen Protective	Nitrogen port and control	
	Function	Vacuum, pressure detection	
	Transfer Station	Diaphragm Pump; Plugger Pump; 2-ball Pump	

| Type Designation



Product Catalog		Type		A Volume		B Volume		Machine Cabinet	
TS	Transfer Station	A	AB High Viscosity	3	30	3	30	S	Single Cabinet
		B	AB Low Viscosity (with vacuum pump)	4	45	4	45	C	Complex Cabinet
		C	A High Viscosity, B Low Viscosity	6	60	6	60		

FLUID PRESSURE REGULATORS

06



FLUID PRESSURE REGULATORS

Pressure regulator is to adjust optimal working pressure of material from pump and make fluid smooth flow.



pneumatic



mechanical



Technical Parameter				
Model No	Control Type	Viscosity (cps)	Inlet Pressure (bar)	Outlet Pressure (bar)
PRM2BC	Mechanical	50,000-2,000,000	250	15~150
PRM2CC	Mechanical	50,000-2,000,000	50	5~15
PRM4AC	Mechanical	50,000-2,000,000	400	28~310
PRP4AC	Pneumonia	50,000-2,000,000	400	28~310
PRP2CC	Pneumonia	50,000-2,000,000	50	5~15

I Type Designation

PR M 2 A C

Product Catalog		Type		Flow		Pressure Regulating		Material	
PR	Pressure Regulator	M	Mechanical	2	G1/2 Flow Gate	A	High Pressure 28-310bar	C	Carbon Steel
		P	Pneumatic	4	G3/4 Flow Gate	B	Mid Pressure 15-150bar	S	St.St.
						C	Low Pressure 5-15bar		
						D	Low Pressure 5-20bar		



ANNEX

FLOWMETER
HOSE



07

FLOWMETER

Centron offers multiple flowmeter to meet different requirements.

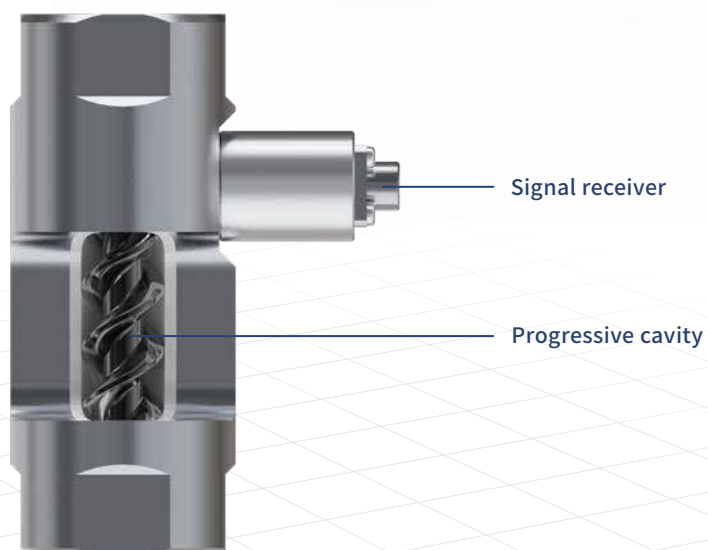
Flowmeter measures the fluid flow of hose to make whole system more precision operate. It is able to measure instantaneous flow rate as well as the total amount of fluid in a certain period time.

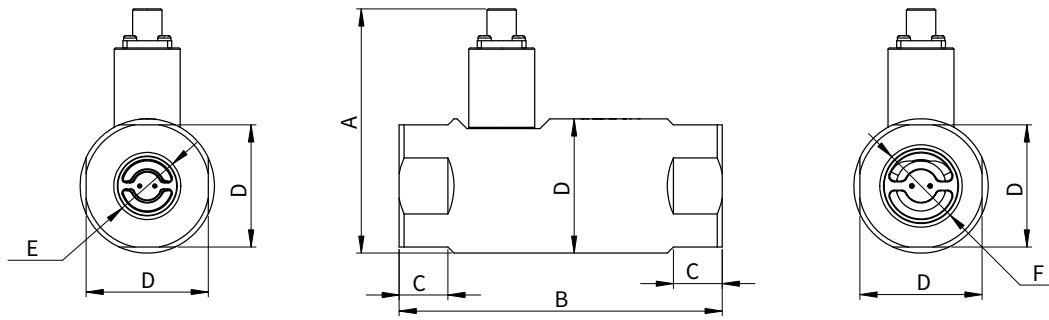
| Application Area

- Thermal conductive materials
- Thermal conductive structure adhesive
- Adhesive with glass microbeads/abrasive

| Features

- One component flowmeter
- Low pressure loss of inlet
- Apply to big particle filling material
- Simple K coefficient calibration
- No obstruction during flow monitoring





	A	B	C	D	E	F
FM1V020	100mm	132mm	20mm	50mm	G1inlet	G1outlet

Technical Parameter	
Model No	FM1V020
Range	1.0~20ml/s
Repeatability	±5%
Progressive Cavity Type	about 3ml/r
Pulse Resolution	1280 pulse/r
Max Pressure	3000psi
Viscosity	25,000-1,000,000cps
Interface Type	Inlet: G1 Outlet: G1"
Material	Stainless Steel
Weight	2kg
Fluid Type	Urethanes, Epoxies, Organosilicon, Acrylics
Recommended Maintenance	One Calibration per Month
Pulse Number	1280 pulse/r
Power Supply	DC 24V
Current	< 50mA
Power Supply Protection	Reverse Protection Function
Environment Temperature	0°C - 60°C
Storage and Transportation	0°C - 60°C
Electrical Connector	5 Cores Male Type A
Output Circuit Type	A/B Phase Pulse
Short-circuit Protection	Yes
Output Current Limit	15mA
Low Level Output Voltage	<1V
High Level Output Voltage	>21V

I Type Designation

FM 2V 100

Product Catalog		Type		Volume
FM	Flow Meter	GE	Gear	002
				004
				010
		1V	Single Screw Flow Meter	020
		2V	Double Screw Flow Meter	020
				040
				100
				200
		DP	Different Pressure	

HOSE

I Type Designation

H T 10 M

Product Catalog		Material		Diameter		Pressure (psi)	
H	Hose	T	Teflon	08	DN08	M	3000
		N	Nylon	10	DN10	H	5000
		W	Teflon Insulation Hose	12	DN12		
		H	Teflon Heating Hose	16	DN16		
				20	DN19		
				25	DN25		
				32	DN32		
				40	DN40		



The image shows a large industrial facility, likely a manufacturing plant or warehouse, with a high ceiling and complex steel truss structure. The floor is highly reflective, showing the silhouettes of the equipment and the overhead structure. In the foreground and middle ground, there are several large, white, rectangular industrial machines or storage units. These units are connected by a network of black cables and hoses. Some units have control panels with buttons and small displays. The entire scene is overlaid with a semi-transparent blue filter. The text 'centron 存融' is centered in the middle of the image in a white, sans-serif font.

centron 存融